



EMA5001 Lecture 16

Diffusional Transformation in Solids - Introduction



Introduction

□ Phase transformation

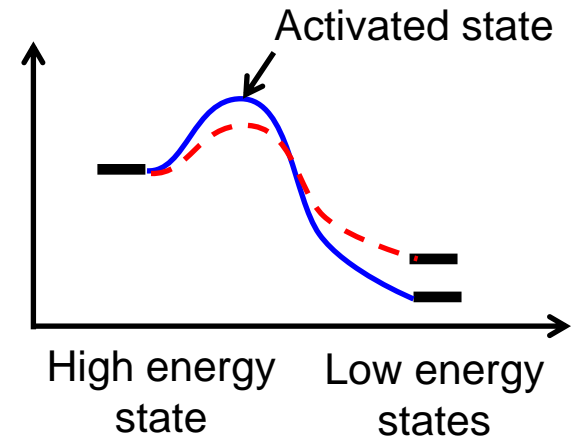
- Solid-gas reaction: e.g., sublimation, oxidation of metals
- Solid-liquid conversion: e.g., solidification
- Solid-solid phase transformation: precipitation; polymorph transformation;

□ At least one (can be both) of the following changes for solid-state phase transformation

- (Crystal) structure
 - $\alpha\text{-Fe} \leftrightarrow \gamma\text{-Fe}$
 - Extent of ordering
- (Chemical) composition
 - Spinodal decomposition

□ Thermodynamics vs. Kinetics

- Lowering (not necessarily minimization) of system free energy
- Overcome kinetic barriers





Characteristics of Solid-State Phase Transformation (1)

Large barrier

- Volume strain energy (difference in molar volume)
- Interfacial energy (chemical term + geometric term)

Slow migration (mobility) of atoms

- (Self) diffusion coefficient in solid is $\sim 10^{-6}$ of that in liquid

Mostly heterogeneous nucleation

- All types of defects as potential heterogeneous nucleation sites
 - Vacancy
 - Dislocation
 - Grain boundary
 - Stacking fault
 - Second phase
 - Surface

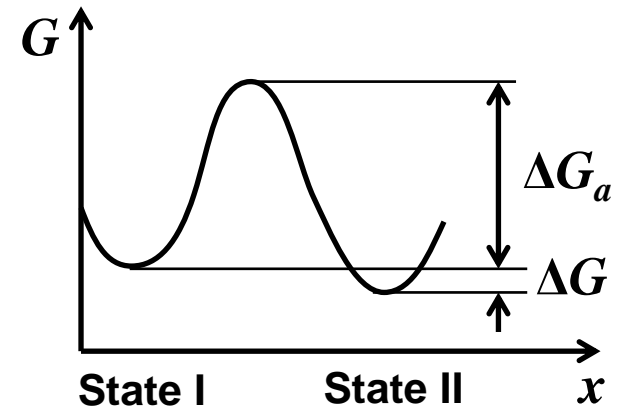
*Fundamentals of Materials Science (in Chinese),
Pan, Tong, Tian, 1st Ed, 1998, p. 549-556*



Characteristics of Solid-State Phase Transformation (2)

❑ Meta-stable phase may appear

- Although $I \rightarrow II$ is energetically favorable
- Too large barrier (especially at lower T) makes existence of meta-stable phase possible



❑ New phase often has specific shapes

- Interface energy controlled – Matching of low energy interfaces
- Strain energy controlled – Plate like

❑ Various interface structures (coherent, semi-coherent, incoherent)

❑ Match of certain orientation and crystal planes between new phase and matrix

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Classification of Solid-State Phase Transformation by Thermodynamics

□ 1st order phase transformation

$$G_1 = G_2 \quad \mu_i^1 = \mu_i^2$$

$$\left(\frac{\partial G_1}{\partial T}\right)_P \neq \left(\frac{\partial G_2}{\partial T}\right)_P \quad \Delta V \neq 0$$

$$\left(\frac{\partial G_1}{\partial P}\right)_T \neq \left(\frac{\partial G_2}{\partial P}\right)_T \quad \Delta S \neq 0$$

$$dG = VdP - SdT$$

Examples: most solid phase transformation including solidification, precipitation

□ 2nd order phase transformation

$$G_1 = G_2 \quad \mu_i^1 = \mu_i^2 \quad \left(\frac{\partial G_1}{\partial T}\right)_P = \left(\frac{\partial G_2}{\partial T}\right)_P \quad \left(\frac{\partial G_1}{\partial P}\right)_T = \left(\frac{\partial G_2}{\partial P}\right)_T$$

$$\left(\frac{\partial^2 G_1}{\partial T^2}\right)_P \neq \left(\frac{\partial^2 G_2}{\partial T^2}\right)_P \quad \left(\frac{\partial^2 G_1}{\partial P^2}\right)_T \neq \left(\frac{\partial^2 G_2}{\partial P^2}\right)_T \quad \frac{\partial^2 G_1}{\partial P \partial T} \neq \frac{\partial^2 G_2}{\partial P \partial T}$$

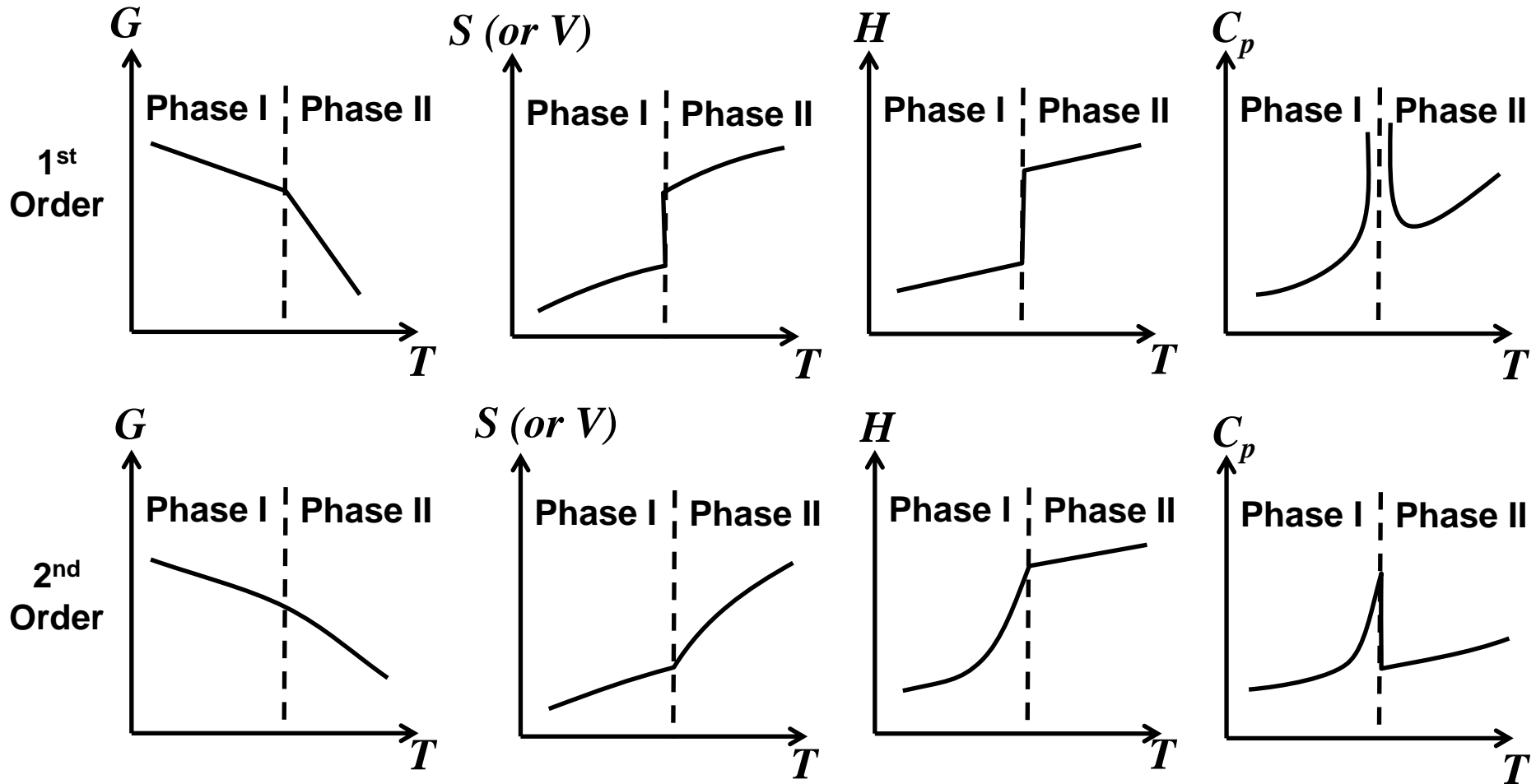
$$\Delta C_p \neq 0 \quad \Delta \beta \neq 0 \quad \Delta \alpha \neq 0$$

Examples: some order-disorder transformation



1st Order Phase Transformation vs. 2nd Order Phase Transformation

□ Change of G , S , V , H , and C_p with T



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Classification of Solid-State Phase Transformation by Kinetics

□ By diffusion

- Diffusionless
- Diffusion

a) Precipitation: $\alpha' \rightarrow \alpha + \beta$

Change in solubility with temperature

- $\gamma\text{-Fe} \rightarrow \alpha\text{-Fe} + \gamma\text{-Fe}$

b) Eutectoid transformation: $\gamma \rightarrow \alpha + \beta$

- $\gamma\text{-Fe} \rightarrow \alpha\text{-Fe} + \text{Fe}_3\text{C}$

c) Ordering: α (disordered) \rightarrow α (ordered)

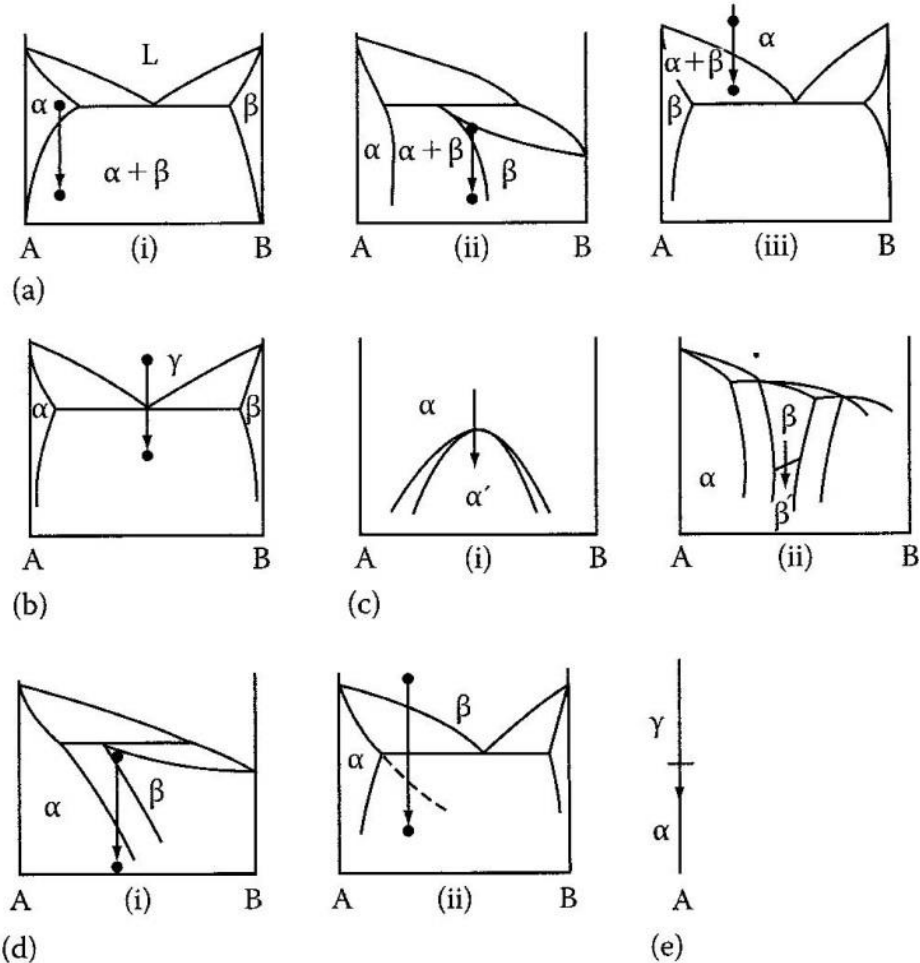
- Cu-Zn; Cu-Au

d) Massive transformation

- β brass \rightarrow α brass at 38 atom% Zn

e) Polymorphic changes

- Diamond \rightarrow graphite
- $\gamma\text{-Fe} \rightarrow \alpha\text{-Fe}$



Phase Transformations in Metals & Alloys, Porter, 3rd Ed, 2008, p. 262